

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
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Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>041.63450ZN</b>	<b>L.21/00322/13 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>6,3X45</b>		<b>ZINCATO BIANCO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	12,07	12,50	12,24-12,36	10	0
HEAD THICKNESS	4,25	4,55	4,35-4,42	10	0
RECESS WIDTH	7,10		6,81-7,03	10	0
RECESS DEPTH #2	3,00	3,66	3,15-3,35	10	0
RADIUS UNDER HEAD	R 0,90		R 1,04-1,15	10	0
MAJOR DIAMETER	6,03	6,25	6,13-3,17	10	0
MINOR DIAMETER	4,79		4,72-4,80	10	0
PITCH	1,80		1,80-1,82	10	0
THREAD ANGLE	60°		55°10'-58°40'	10	0
DRILLING POINT DIAMETER	5,80 MAX		5,25-5,35	10	0
DRILLING POINT LENGHT #2	7,75		9,04-9,40	10	0
TOTAL LENGHT	43,75	46,25	44,50-45,25	10	0
TORSION	46 KGF-CM MIN		70-72	10	0
DRILLING TIME	5,0 SEC MAX		1,8-2,1	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° XD801	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	20	80	14	7	2	6	3	7	1	22	2

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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### ADDITIONAL NOTES - NOTE AGGIUNTIVE

<b>DIA</b>
<b>(mm)</b>
<b>5,50</b>